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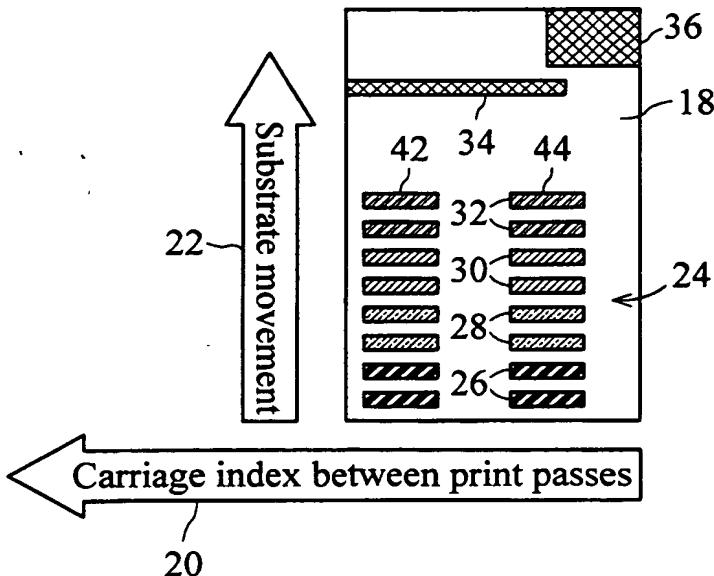
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(57) Abstract: A method is disclosed of printing an area of a substrate in a plurality of passes using curable ink, the method comprising depositing a first pass of ink on the area, partially curing ink deposited in the first pass, depositing a second pass of ink on the area, and fully curing the ink on the area. The method finds particular application in the field of inkjet printing, and can afford the advantage of better wetting of ink on the substrate deposited by a previous pass and reducing the problem of ink spreading.